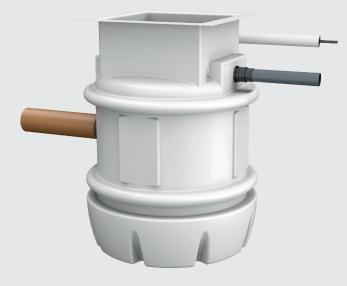
# SumpFlushHP Twin 650-1000 c/w Timer Control Panel



The SumpFlush Twin 650-100 is a fully automatic wastewater pumping system suitable for pumping surface and/or ground water to a higher level when gravity drainage is not possible and/or economical to install.

It features two powerful submersible pump for high head (up to 12 m) and flow (up to 4 l/s) applications.

The system provides up to 165 litre storage capacity depending inlet depth. It can accept waste from car parks, car washes, floor areas, down pipes, cavity membrane systems or similar.

It is not suitable for receiving foul waste. Contact our Sales Team for advice on a suitable foul water packaged pumping stations for your property.

The system consists of a polyethylene tank, two automatic wastewater submersible pumps, timer control panel and a solid top, locking, galvanised steel access cover (FACTA A).

The control panel balances the wear between the two pumps, and provides a high level alarm and volt-free contacts for remote monitoring.

It discharges to solvent welded 1¼" Class E PVC. Optional discharge reducer kits can increase external discharge diameter to 1½" or 2" to reduce friction loss.

It is easy to install as inlets can be positioned to your site's requirements. Inlet information to be supplied at time of order, or can be drilled on site.

# **SYSTEM OVERVIEW**





10-hour changeover control panel with high level alarm and volt-free contact

1¼" Class E PVC pipework
 1¼" Class E PVC discharge
 110 mm inlet
 50 mm cable duct



Access cover, solid top, locking, galvanised steel, FACTA A

# **KEY FEATURES**

- · Powerful vortex pumps for high head and flow
- Control panel for timed changeover, high level alarm and volt-free contacts
- Up to 165 litres storage capacity
- Compact chamber for limited space installations
- Ideal for an extension, outbuilding, basement or similar
- 450 mm x 450 mm clear opening
- · Variable inlet positions to suit site
- · A range of battery backup systems are available
- Quick and simple to install

# **WASTE TYPE**



For groundwater and surface water applications where inflow cannot be controlled, a battery backup system should be used, in accordance with BS 8102:2022 and PCA Guidelines. Battery backup systems can be purchased to your specification.

#### **RECOMMENDED ACCESSORIES**

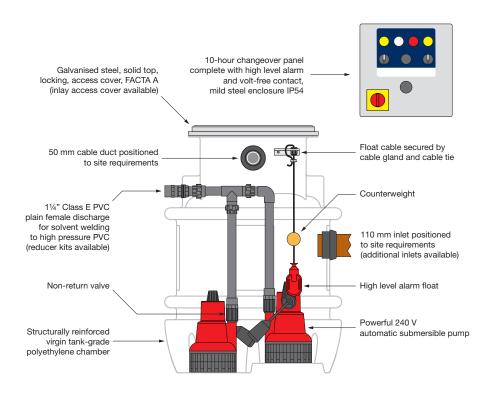


All our products can be customised to your requirements. For more information and advice please call our Sales Team on 01442 211554.



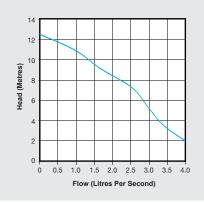
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### **TYPICAL INSTALLATION**

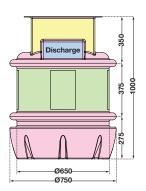


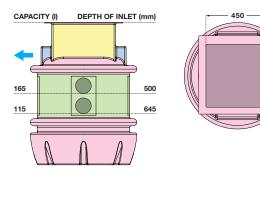
# **PUMP SPECIFICATIONS**

Number of pumps	Two
Impellor type	Vortex
Control	Automatic
Power supply	230 VAC
Rated current per pump	4.9 A
Motor rating (P2) per pump	500 W
Revolutions per min.	2800
Discharge size	11⁄4"
Free passage	10 mm
Max. vertical output per pump	12.5 m
Max. flow rate per pump	4.0 l/s
Max liquid temp.	<40 °C
Cable length	5 m
Weight	6.9 kg



#### CHAMBER DIMENSIONS





#### Permitted connection positions

Discharge only Inlet loo

Inlet location allowed

Cable ducts and vents only No drilling allowed

Shows indicative capacities from lowest inlet invert.

# CHAMBER SPECIFICATIONS

Internal pipework	11/4" OD Class E PVC
Discharge pipework	11/4" OD Class E PVC
Lifting eyes	No
Maximum storage capacity	165 litres
Chamber material	Tank-grade polyethylene
Dimensions (Ø x H)	750 x 1000 mm
Clear opening	450 x 450 mm

# **ACCESS COVER**

to to

Material	Galvanised steel
Cover type	Solid top
Locking	4 screws
Loading	Pedestrian duty FACTA A
Clear opening (H x W)	450 x 450 mm
Dimensions (H x W x D)	515 x 515 x 40 mm



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