

## **SCHEDULE OF WORKS CIRCULATION PUMPS**

Pump(s) (where applicable)	
Service provided (where applicable)	Details
Check pump(s)	<ul> <li>Inspect bearings for wear, lubricate the pump bearings according to the manufacturer's recommendations.</li> </ul>
	<ul> <li>Inspect the mechanical seals or pump packing. Replace if necessary.</li> </ul>
	<ul> <li>Gland packing tightening or replacement.</li> </ul>
	Wear ring adjustment or replacement.
	Impeller replacement (if required).
	Pump/motor alignment.
	<ul> <li>Visually check the pump alignment and coupling.</li> </ul>
	<ul> <li>Check VFD operating conditions if installed.</li> </ul>
	<ul> <li>Inspect, clean, and check the VFD heat sink and cooling fan.</li> </ul>
	<ul> <li>Check the motor mounts and vibration pads.</li> </ul>
Check pressures	<ul> <li>Check pressure differential being developed using available altitude gauges or test points (where fitted).</li> </ul>
Housekeeping	Remove surface dust from pump.
Service label	• Fill in service label with correct information (date, initial and comments).
Pump details	Record make and model.

Reports	
Service provided (where applicable)	Details
Report information	<ul> <li>The following to be recorded for report writing.</li> <li>How found, what done and how left.</li> <li>System type</li> <li>Unit serial number</li> </ul>
	<ul> <li>Pump(s) make/model</li> <li>Cold fill or Duty pressure</li> <li>Low pressure setting</li> <li>High pressure setting</li> <li>Safety valves rating</li> <li>Static height of system</li> <li>Dropdowns completed</li> </ul>

## Safe systems of work

All of the above must be carried out in accordance with the designated Safe Systems of Work i.e. Generic or Site Specific Risk Assessment and Method Statement.

NOTES								
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